EMI Automotive Band Evaluation Application Note

Products:

- | R&S[®]EMC32
- | R&S[®]EMC32-K51

EMI Automotive Band Evaluation extension is an on-board EMI measurement sequence in broadband and communications frequency bands for automotive and aerospace applications. This application notes shows how to configure, run, and automatically document tests in a sequence coming with EMC32-K51.



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1 Overview EMI Automotive Band Evaluation

EMI Automotive is the solution for a special measurement task. EMI disturbance signals generated from car components have to be measured with on-board communication antennas in their frequency bands. The frequency bands as well as the bandwidth of the antennas may overlap in the frequency domain. This short description shows why the task is not solvable by a standard EMI Scan, EMI Sweep or EMI Auto Test template.

Sequenced definition of frequency sub ranges in hardware setups and Scan/Sweep templates cannot overlap. This task is EMC32 Sequencer related.

EMI Automotive Band Evaluation Test Template now is optimized to generate the particular kind of test demanded by the standards with extreme flexibility in configuration of the test and the related test report without usage of the EMC32 Sequencer.

EMI Automotive Band Evaluation Test Template

- defines sub ranges correspondent to the Band related frequency definition and
- uses the appropriate antenna specified for this Band per sub range in a dedicates hardware setup called Test Setup;
- includes a simplified data reduction from auto test to find maxima, and
- extends the report to show a separate graphic for each sub range.

The extension "EMI Automotive Band Evaluation" or short "EMI Automotive" therefore matches two different demands:

- it is closely related to automotive and avionic needs, and
- it is a kind of sequencer for EMI Tests.

The standard applications are on-board EMI measurement sequences in broadband and communications frequency bands for automotive and aerospace applications.

1.1 Test Method

The tests are intended to provide protection for receivers installed in a vehicle from disturbances produced by components/modules in the same vehicle. The receiver types to be protected are, for example, broadcast receivers (sound and television), land mobile radio, radio telephone, amateur, citizens' radio, Satellite Navigation (GPS, etc.) and Bluetooth. The test method is described in CISPR 25 in chapter 5: "Measurement of emissions received by an antenna on the same vehicle". EMI Automotive Test is based on devices in the Device List and an EMI Automotive Test Template. To achieve a maximum in flexibility the test template editor allows all kinds of settings and changings which in all other tests are subject to the Hardware-Setup. EMI Automotive test template works comparable to a test sequence, so it is possible to do sub ranges with overlapping frequency ranges.

1.2 Standards related to EMI Band Evaluation

CISPR 25: "Vehicles, boats and internal combustion engines – Radio disturbance characteristics – Limits and methods of measurement for the protection of on-board receivers"; Edition 3.0 2008-03. CISPR 25 describes the test method and gives a set of limit lines.

Frequency	Antenna type
MHz	
0,15 to 6,2	1 m monopole
26 to 54	Loaded quarter-wave monopole
68 to 1 000	Quarter-wave monopole
1 000 to 2 500	As recommended by the vehicle manufacturer

Figure 1: Antenna types

Service / Band ^a	Frequency	Terminal disturbance ve	oltage at receiver antenna	terminal in dB (μV)
Service / Barlu	MHz	Peak	Quasi-peak	Average
BROADCAST				
LW ^b	0,15 - 0,30	26	13	6
MW ^b	0,53 - 1,8	20	7	0
SW ^b	5,9 - 6,2	20	7	0
FM	76 - 108	26	13	6
TV Band I	41 - 88	16	-	6
TV Band III [°]	174 - 230	16	-	6
DAB III	171 - 245	10	-	0

Figure 2: Example for limits of disturbance – Complete vehicle; CISPR 25

EMV-Anforderungen: Erstellt von AUDI, BMW, Daimler (Mercedes-Benz Cars), Porsche und VW; Edition V1.01: 2009-04-07

GMW3097: General Specification for Electrical / Electronic Components and Subsystems, Electromagnetic Compatibility (EMC); February 2004

Ford Motor Company, Component and Subsystem, Electromagnetic Compatibility: Worldwide Requirements and Test Procedures, ES-XW7T-1A278-AC; Date Issued: October 10 2003

2 Configuration of EMI Automotive Band Evaluation Test

The above referenced standards define several test methods to prove EMC to be compliant with the standards:

- Conducted emissions from components/modules:
 - Voltage method with Artificial Network (AN-Test)
 - Capacitive Voltage Method with Capacitive Coupling Clamp (CV-Test)
 - Current Probe Method (CP-Test, optional)
 - Radiated emissions from components/modules:
 - Radiated EMI Measurement of emissions received by an antenna on the same vehicle
 - ALSE method, (Absorber Lined Shielded Enclosure)
 - TEM cell method (TEM-Test, optional)
 - Stripline method (SL-Test, optional).

Though the test procedures are divided in conducted and radiated emissions we can concentrate on one test method to show how to use these new kinds of templates. We select the test procedure for on-board emissions measured with build-in car antennas

(Radiated EMI Measurement of emissions received by an antenna on the same vehicle, Figure 4). EMC32-K51 provides a conducted and a radiated emission test with the same icons in the Test Setup as we know from other EMC32 extensions. The difference is that the hardware setup is not found in the System folder below the sub-folder Hardware Setups but is integrated into the EMI Automotive Test Template itself. To configure a test we have to start as usual with the Device List, where we have to define all devices we need for the new test. As we said we will concentrate on radiated test



Figure 3: Hardware Setup for conducted EMI Automotive test



Figure 4: Hardware Setup for radiated EMI Automotive test

2.1 Populating the Device List

Radiated EMI Automotive tests need the following devices:

- EMI Test Receiver or Spectrum Analyzer
- Antennas (given as car antennas or antennas acc. Figure 1)
- Switch Unit to connect automatically the band related antenna with the receiver.
- Signal Paths between antennas and the receiver.

The Device List opens via Menu: "Extras > Device List ..." or function key "F9". An example of a properly filled Device List is shown in Figure 5. Some of the devices need further configuration. The path configurations of the switch unit have to be done in the properties of the switch unit in the Device List itself, the settings of the EMI test receiver are only accessible in the EMI Automotive test template editor.

Device List (*)						×
Devices:	Configured Devices:			Cá	;×∣≣	<u>™</u> ° <u></u> ∎ <mark>18</mark>
	Name	Device	Туре	Interface	Addr/SN	State
🗄 🐨 🔚 Antennas	SMB100A	Generators	SMB100A	GPIB0	26	Virtual
🗄 🛗 AntennaTowers	T Monopole HFH2-Z6	Antennas	Antenna	None		
🗄 🚫 AwgGenerators	ESR 7	Receivers	ESR 7	GPIBO	20	Virtual
	T RodAntenna	Antennas	Antenna	None		
	T CarAntenna_1	Antennas	Antenna	None		
Interlock	T BiCon	Antennas	Antenna	None	-	-
	T LogPer	Antennas	Antenna	None	•	-
H MultFieldProkes	T UltraLog	Antennas	Antenna	None		
	T CarAntenna_2	Antennas	Antenna	None		
E Positioners	CSP OSP	SwitchUnits	OSP	VISA	TCPIP::	Virtual
H-W PowerMeters	🔁 AN	Transducers	Transducer	None		
	🔁 current probe	Transducers	Transducer	None		
🗄 🚍 Slidebars						
SustemControls						

Figure 5: Device List with example devices used in this App Note

The switch unit (Figure 6) should have all paths needed prepared It depends on the switch unit whether the user can edit the paths directly or he has to import them, like OSP. After that we can use them in the hardware setup placed behind the tab "Test Setup" of the EMI Automotive template editor.

Name	Command	
SIM K11 NC		1100101
SIM K11 NU		1100001
SIM K12 NC		1100110
SIM K12 NU		1100111
SIM K13 NC		1101000
SIM K13 NO		1101001
SIM Thioug		111111

Figure 6: OSP with settings for paths as an example for a switch unit

2.2 EMI Automotive Test Template Editor explained

In order to create a new test case a Template Editor shall be configured according to the test requirement.

2.2.1 How to open a new EMI Automotive template in the editor

Follow the steps mentioned below in order to create a new EMI Automotive Test Template.

Open an existing EMI Automotive Template Editor via the EMC32 file explorer. i.e. System Folder >> Test Templates >> EMI Automotive:



Figure 7: A mouse click on an existing file open the template editor with this EMI Automotive Test Template

Or create a new template by either of the following steps:

- 1. Create a template from the main template folder "Test Templates" in Explorer, this is the only way to create template if the sub folder "EMI Automotive" exists not yet (top of Figure 8).
- 2. Create a template from the sub template folder "EMI Automotive" in Explorer (buttom of Figure 8).



Figure 8: Two possibilities to create a new empty test template

3. Creating template from the main Menu Tool Bar Creating template from the main Toolbar

6 EMC32	
Eile Iest Report Table Extras Window 2	
🖻 🖄 📑 🚔 🚍 🖏 ISI, Sig Sig Sig Sig Sig 💀 🔊 🕺 🔧 🐘 😭	
EMC32 Explorer Test Template Open	
Al Files Al Files Recent Existing New Image: All Files Image: All Files	
Galitzation Sequence Path: L'\EMC32\System\Test Templates\EMI Automotive OK	
Calibration Setups Cancel	
EUT Information API Macro Azimuth Chart EMI Auto Test EMI Auto Test EMI EMI Conducted radiated Automoti Automotive Help	
Graphics Hardware Setups	
Limit Lines EMI Scan EMI Scan EMI Sweep EMI Sweep EMI Sub Auto EMI S Auto EMI S Auto Conducted radiated Test con Test radiated	
Heport Setups → Reports → Litra Hepolits → Litra Hepolits	
Test Templates EMS Scan EMS Scan EUT Test	
Tests	
V9.12.04 · EMC32	

Figure 9: Generation a new template via icon "Test Template new/open ..."

After following the above steps a Template Editor window will be opened.

EMI Automotive Template	- [EMI Automotive cond	lucted] [EMI conduct	ed]	×
Gen	eral Setting		Report	
Do not check Red	ceiver Settings during Loadii	ng of the Template		
Device Mode				
Scan Mode	C Swe	ep Mode	🔿 Single Measu	rement
No Name	Subrange	Receiver	Detectors	Bandwidth
Test Setup	Subrange	Graphics	Data Reduction	Actions
(no device)	dB <no path=""></no>	<r< th=""><th>io device></th><th>Level Unit</th></r<>	io device>	Level Unit
			•	
Add Subrange D	elete Subrange		ОК	Cancel

Figure 10: EMI Automotive conducted Test Template Editor

EMI Automotive Template	- [EMI Automotive radia	ted] [EMI radiated]		×
Gene	ral Setting		Report	
Do not check Rec	eiver Settings during Loadi	ng of the Template		
© Scan Mode	C Swe	ep Mode	C Single Measure	rement
No Name	Subrange	Receiver	Detectors	Bandwidth
Test Setup	Subrange	Graphics	Data Reduction	Actions
	dB		no device>	Level Unit
,	,		-	
Add Subrange D	elete Subrange		ОК	Cancel

Figure 11: EMI Automotive radiated Test Template Editor

EMI Automotive Template -	[EMI Automotive radia	ted] [EMI radiated]		×
Gener	al Setting		Report	Upper Part
☐ Do not check Rece Device Mode ☞ Scan Mode	iver Settings during Loadi	ng of the Template ep Mode	C Single Measu	rement
No Name	Subrange	Heceiver	Detectors	Bandwidth
				Middle Part
Test Setup	Subrange	Graphics	Data Reduction	Actions
				Lower Part
<pre></pre>	dB <no path=""></no>		o device>	Level Unit 🕀
Add Subrange De	lete Subrange		ОК	Cancel

2.2.2 Configuration of an EMI Automotive radiated test template

Figure 12: The three parts of the Template editor

2.2.2.1 The upper part of the template editor

The upper part contains a tab structure in which the general settings, valid for the whole frequency range, that means for all defined sub-ranges are done. This part consists of two tabs: General Settings and Report.

General S	etting	Report
Do not check Receiver \$	Settings during Loading of the Template	
Device Mode		

Figure 13: General settings for all sub-ranges listed in the middle part

In the *General Settings* tab (Table 2-1) Receiver Check and Device Mode can be defined. Never change the Device Mode in a given Template, otherwise all sub ranges in the middle part of the template will be deleted. The template offers three device modes but one of them, the "Single Measurement" mode is very specific, it is a customer solution which description is not part of this application note.

Receiver Check	If untagged the Receiver Settings will be checked during Loading of the Template. This improves the loading speed but reduces the security.
Device Mode	Here the operating mode of the selected measurement device "Test Receiver" or "Spectrum Analyzer" is chosen: <u>Scan Mode:</u> In all sub-ranges the receiver is in Test Receiver Mode
	<u>Sweep Mode:</u> In all sub-ranges the receiver is in Spectrum Analyzer Mode
	<u>Single measurement:</u> This is a customer specific mode, which expects additional requirements (customer specific devices and / or actions referencing the frequency list) In this mode the frequency steps are not defined by the receiver device (like a scan mode) but by an additional frequency list, that is not referenced in the template itself. One measurement value will be done for every frequency of the frequency list. In the case there is no frequency list given this mode works like Scan Mode.

Table 2-1: General Settings

The next tab allows some setting for the report.

	General Setting	Report	
Report Settings	EUT Information	<none></none>	
	Visible Columns in the Report	Bandwidth	

Figure 14: Report settings

Detailed setting like configuration of content and design are possible in the report generator, which is described later.

Table 2-2: Report settings

EUT Information	An EUT Information file can be referenced and so included into the Report.
Visible Columns in the Report	The drop down list allows to select and de-select columns of the result tables in the report. Only checked columns will be shown.
Report Settings	A click on this icon pops up the standard setting for reports

∑s Report Settings (*)	
Output Format	
Report Template	Report Setup EMI Automotive engine tests
Print Report	
Create Electronic	Report
	· 🖄 🤌 📐
	RTF HTML PDF
Document Name	EMI Report
	Cancel

2.2.2.2 The middle part of the template editor

The middle part contains a table, which gives an overview over all defined sub-ranges for the EMI Automotive measurement. It is used for displaying a list of sub-ranges. The settings of the currently selected (active) sub-range in the sub-range list can be changed in the lower part of the editor.



Figure 15: The pop-up menu and the two buttons allow basic changes

2.2.2.3 The lower part of the template editor

The lower part is the most important one and consists of five tabs: Test Setup, Subranges, Graphics, Data Reduction and Actions. The parameters for each band related test (here: sub-range) need to be configured with appropriate setting in all five tabs as required by the test case.

How to configure the test cases in the lower part of the template editor is topic of chapter 3.

3 Configuration of Test Cases in the Editor

Now we will do all the settings in the lower part of the EMI Automotive Test Template editor which define an individual test case. The tab structure in the lower part of the editor is used to display the settings of the currently selected (active) sub range in the sub range list.

The setup shown in the Test Setup shall be configured prior to the other tabs of this sub range.

In the Test Setup tab, the following can be defined in sequence:

- Define the Transducer from the available list
- Define the appropriate Signal Path
- Define the Receiver and it's parameters.

3.1 Function of the mouse buttons in the editor

The functionality of the mouse buttons is the same as we know from the Hardware Setups for other test types.



A right click when the mouse pointer shows a hand symbol on a device icon opens a selection of all available devices. The currently selected device is marked with a tick.



A left click when the mouse pointer shows a hand symbol on the icon opens an editor window with the properties of the device.



Stopping mouse movement in a text box when the mouse pointer forms an insert symbol shows a pop-up with the full content of the parameter set of the device.

The following procedure can be used to configure the device. A device is displayed by means of an icon and a text box containing the selected device's name. If the device has to be programmed in the context of the template, the mouse pointer changes when passing over the device icon and a corresponding help text ("Tip Tool Text") appears below the mouse pointer.

Clicking with the left mouse button on the icon at this point will open the device specific Settings Dialog. Finally, closing the Settings Dialog with OK will show a summary of the settings in the text box below the device icon. When opening the template editor again later on, the fact that such a settings summary text is displayed will proof that valid device settings have already been defined.

check R ode Mode M M 41 42 3and 3 Band ntenne 1 ntenne 2 mtenne 2	CarAntenna 1 - Antenna - Anter iereral Processes IBE Pacemeters Min. Frequency Max. Frequency Limit By Fle Overload Level Max. VSWR Efficiency Factor OK Cancel	Measurement Correctia	n Antern 1.000 MH2 8.000 GH2 200.000 w/ 5.0 0.75	a Tower Control rement Bandwidth 9 kHz Control Bandwidth 9 kHz Control Bandwidth 9 kHz "Measurement Mode" = "IF Bandwidth" = 9 kHz "Meas Time" = 50 ms "Step Mode" = 0	ScanLi
check R ode Mode M 41 42 3and 3 -Band ntenne 1 ntenne 2 Intenne 2	ieneral Properties IBE Pacameters: Min. Frequency Max. Frequency Limits By File Overload Level Max. VSWR Efficiency Factor OK Cencel	Mesurement Correction	n Antern 1.000 MHz 8.000 GHz 200.000 w/ 5.0 0.75	a Tower Control rement Bandwidth 9 kHz Control Bandwidth 9 kHz Control Bandwidth 9 kHz "Measurement Mode" = "IF Bandwidth" = 9 kHz "Meas Time" = 50 ms "Step Mode" = 0	ScanLi
ode Mode M M 41 42 3and 3 Band ntenne 1 ntenne 2 Intenne 2	IBE Pacameters; Min. Frequency Max. Frequency Limits By File Overload Level Max. VSWR Efficiency Factor OK Cancel		n Antern 1.000 MHz 5.000 GHz 200.000 w/ 5.0 0.75	Tower Control Temperature Te	ScanLi
Mode M M 41 42 3and 3 -Band ntenne 1 ntenne 2 Intenne 2	Min. Frequency Max. Frequency Limits By File Overload Level Max. VSWR Efficiency Factor		1.000 MHz 5.000 GHz 200.000 w/ 5,0 0.75	RF Input" = 1 DC "RF Input" = 1 DC "No. of Repetitions" = 1 "Measurement Mode" = "IF Bandwidth" = 9 kHz "Meas Time" = 50 ms "Step Mode" = 0	ScanLi
ame M 41 42 3and 3 Band ntenne 1 ntenne 2 Intenne 2	Min. Frequency Max. Frequency Limits By Fle Overload Level Max. VSWR Efficiency Factor		1.000 MH2 5.000 GH2 200.000 w 5.0 0.75	Bandwidth Bandwidth Bandwidth Betrue Bernuw Bandwidth Bandwi	ScanLi
ame M 41 42 3and 3 Band ntenne 1 ntenne 2 Intenne 2	Max, Frequency Limits By Fle Overload Level Max, VSWR Efficiency Factor OK Cancel		5,000 GH2 200,000 w 5,0 0,75	Bandwidth 3 kH2 3 kH2 3 kH2 9 csR 7 "RF Input" = 1 DC "No. of Repetitions" = 1 "Measurement Mode" = "IF Bandwidth" = 9 kH2 "Meas Time" = 50 ms "Step Mode" = 0	ScanLi
ame M M M M M M M M M M M M M M M M M M M	C Limits By File Overload Level Max. VSWR Efficiency Factor OK Cancel		200,000 w 5,0 0,75	Bandwidth 3 kH2 3 kH2 3 kH2 7 COLUMULT We SER 7 "RF Input" = 1 DC "No. of Repetitions" = 1 "Measurement Mode" = "IF Bandwidth" = 9 kH2 "Meas Time" = 50 ms "Step Mode" = 0	ScanL
M M1 M2 3and 3 Band ntenne 1 ntenne 1 ntenne 2	Overload Level Max. VSWR Efficiency Factor OK Cancel		200.000 w 5,0 0,75	<pre>BER 7 "RF Input" = 1 DC "No. of Repetitions" = 1 "Measurement Mode" = "IF Bandwidth" = 9 kHz "Meas Time" = 50 ms "Step Mode" = 0</pre>	ScanLi
M1 M2 Band 3 L-Band Intenne 1 Intenne 1 Intenne 2	Max. VSWR Elficiency Factor		5,0 0,75	 ESR 7 "RF Input" = 1 DC "No. of Repetitions" = 1 "Measurement Mode" = "IF Bandwidth" = 9 kHz "Meas Time" = 50 ms "Step Mode" = 0 	ScanL
M2 Band 3 Band Intenne 1 Antenne 1 Intenne 2	Efficiency Factor		0,75	"RF Input" = 1 DC "No. of Repetitions" = 1 "Measurement Mode" = "IF Bandwidth" = 9 kHz "Meas Time" = 50 ms "Step Mode" = 0	ScanL
-Band ntenne 1 Intenne 2 Intenne 2	OK Cancel			"RF Input" = 1 DC "No. of Repetitions" = 1 "Measurement Mode" = "IF Bandwidth" = 9 kHz "Meas Time" = 50 ms "Step Mode" = 0	ScanL
ntenne 1 Intenne 1 Intenne 2	OK Cancel			"No. of Repetitions" = 1 "Measurement Mode" = "IF Bandwidth" = 9 kHz "Meas Time" = 50 ms "Step Mode" = 0	ScanL
Antenne 1 Intenne 2	OK Cencel			"IF Bandwidth" = 9 kHz "Meas Time" = 50 ms "Step Mode" = 0	ScanL
ntenne 2	OK Cancel			"Meas Time" = 50 ms "Step Mode" = 0	
intenne 2	OK Cancel			"Step Mode" = 0	
- Y	V			"Linear Step Size" = 4,5 k	Hz
AP I	Subrange	Graphics	Dat	a "CISPR Bandwidth" = 0	
,				"Number of Sweep Point	ts" = 1
				"Preamplification" = 20 (dB
×	Monopole HFH2-Z	Z6		"min. RF Attenuation" =	0 dB
1lint	RodAntenna			"Auto Ranging" = 1	0 00
¥ 👝	RouAntenna	L	Carlo - a	"Auto Preamp" = 0	
tenna_ 🎈	CarAntenna_1		ESR 7	"Reference Level" = 90 d	IBμV
<u>۔</u> د	BiCon	3 -	- '=1 DC	"Demodulation" = Off	
	LogPer	N.	petitions and Mode	Demodulation Volume'	= 0 %
	Ultral og		L	<u>م</u> ک -	
	onracog		/	3	
	CarAntenna_2		— (°)	//	_
1 -					
		CarAntenna_1 BiCon LogPer UltraLog CarAntenna_2	CarAntenna_1 BiCon LogPer UltraLog CarAntenna_2	Image: CarAntenna_1 Image: CarAntenna_1 BiCon LogPer UltraLog CarAntenna_2	Image: CarAntenna_1 Image: CarAntenna_1 BiCon Image: CarAntenna_2 UltraLog Image: CarAntenna_2

Figure 16: Mouse functions in the editor

3.2 Setting in Test Setup tab

igure 17 shows t	the Test Setup tal	b with settings.		
Test Setup	Subrange	Graphics	Data Reduction	Actions
CHAK.		1		Level Unit
1	^	-		dBµV
CarAntenna_1	ESR 7-CarAnt	enna_1	ESR 7	
		"RF Input" "No. of Res	= 1 DC	
		"Measurem	ent Mode'' =	
		1		



Transducer	Right click: Available are all transducer and antenna devices			
CarAntenna_1	depending whether this is a conducted or radiated measure. Note: the antenna does not support polarization settings.			
	Left click: The properties editor of the transducer pops up, the dedicated dialogs are shown in Figure 18			
SignalPath	Right click: The name of the SignalPath will be automatically			
B ESR 7-CarAntenna_2	generated after choosing both a transducer and a receiver by right-clicks of the mouse. Alternatively an existing signal path may be selected I eft click :			
ESR 7-CarAntenna_1	The properties editor of the SignalPath pops up (Figure 19).			
Receiver	Receiver parameters can't be configured before defining the other devices). After selecting the receiver, the parameters (e.g. IF BW, step size) of the receiver can be set here by clicking the mouse button on the receiver. Right click: From the pop up list of receivers an appropriate device is chosen. Left click: The properties of the receiver has to be set as shown in Figure 20.			
Level Unit dBµV	This read only icon shows the Level Unit, the unit of the measured signal. The setting is done in Measurement Correction tab in Figure 18			

Table 3-1: Icons of the Test Setup tab

RF Parameters	Measurement Correction	Antenna Tower Control		
Min. Frequency	1,00	00 MHz		
Max. Frequency	6,00	00 GHz		
🔲 Limits By File				
Overload Level	200,00	00 W		
Max. VSWR	5	0,		
Efficiency Factor	03	75		
	J 0,1			
RF Parameters	Measurement Correction	Antenna Tower Control		
Additional Cable Attenuation (A	ntenna Cable)			
Horizontal	<none></none>			
Vertical	ertical <none></none>			
⊢ Antenna Factors (dBµV or dBm	@Receiver> EMI Level Unit)			
Set the Source Unit in the A	ntonna Easter Table to dBuil (or dBm			
Horizontal	CarAptDummu			
) (artical				
venucai	CarAntDummy			
Message on Antenna C	hange for EMI Auto Test			
RF Parameters	Measurement Correction	Antenna Tower Control		
Supported Tower Movements	Tower Device			
F Height	155 cm (• No Towe	d I		
Parking Height	155 cm C Manual T	ower (Position Notification)		
I Horizontal	Vertical C Use an A	utomatic Tower Device		
Optional Device for Tower Positi	oning	V		
Use a special Positioning D for the Antenna Change	evice	eneric Tripod for Polarization		
Azimuth for this Antenna	90 deg			

Figure 18: Three dialogs to define the antenna(s)

Dialog defining the switched signal path from test receiver to the antenna.

ESR 7-CarAntenna_1	- Signal Path - SignalPaths		×
General Properties			
Attenuation	1		
C Constant	Table		
0,000 dB	ESR 7-CarAntenna_1		Add Table
			Delete Table
			Calibrate
Switching Path —			
Switch Unit OSP	Path SIM K11 NC	Status	Add Path
			Remove Path
			Switch all Paths
ОК	Cancel		

Figure 19: Dialog to define the signal path

ESR 7 - ESR 7 - Receivers	ESR 7 - ESR 7 - Receivers
General Input / Repetition Time / Bandwidth Gain / Attenuation Demod. / T.G.	General Input / Repetition Time / Bandwidth Gain / Attenuation Demod. / T.G.
Scan Mode ScanLin IF BW SkHz	Sweep Mode SweepAnalyzer6db Resolution Bandwidth 120 kHz CISPR Bandwidth
Video Bandwidth (n\w) (single meas, in analyzer mode)	Video Bandwidth 1 MHz 💌
Step Size Intelar 4.500 kHz auto / fast Data Reduction Factor 1 • logarithmic 0.1 % • Measurement Time 50 ms •	Vitual Step Size Sweep Points 10001
OK Cancel	OK Cancel
General	Setting Report
♥ Do not check Receive Pevice Mode ● Scan Mode	er Settings during Loading of the Template

Figure 20: Receiver settings according to the chosen mode

3.3 Settings in Subrange tab

In the Subrange tab, the following parameters can be set:

Test Setup	Subrange	brange Graphics		Data Reduction		Actions	
Frequency Start Frequency Stop Frequency	76	MHz MHz	Detect	ors IaxPeak verage	MaxPe Averag	ak 🔽	
Properties Subrange Name IV Enabled	FM2		Detect	or Mode learWrite IaxHold			

Figure 21: Settings of the Subrange tab

Frequency	Start and stop frequency for this subrange. The stop frequency must always be higher than the start frequency.	
Properties	Subrange Name: Individual name can be defined here for the subrange or band	
	 Checked: Measurement defined in this subrange will be carried out during test run, Unchecked: Measurement defined in this subrange will be skipped during test run 	
Detectors	If one or both detectors should be used for this subrange. If only one detector is selected it will be used for this subrange automatically.	
Detector Mode	 Allows to check ClearWrite and / or Maxhold ClearWrite: New measurement value overwrites the old one, and MaxHold: New measurement value is stored if it is higher than the old one 	

If QuasiPeak has to be taken as Detector with a minimum measurement time of 1s it depends on the frequency range a Band covers and the step size given in the standard how long the test for this Band lasts. Therefore the usage of TD-Scan offered with Test Receivers families ESU, ESRP or ESR which is switched on in the receiver settings tab Time / Bandwidth (Figure 22) allows extremely shorted test durations.

🔁 ESR 7 - ESR 7 - Receivers		×
General Input / Repetition	Time / Bandwidth Gain / Attenuation Demod. / T.G.	
Scan Mode	ScanLin	
IF BW	ScanLin ScanLog ScanFast	
	CISPR Bandwidth	

Figure 22: Switching the Test Receiver to Time Domain Scan (TD-Scan: FFT Mode) use ScanFast as Scan Mode

3.4 Settings in Graphics tab

In the Graphics tab the following parameters con be set.

Test Setup Subrange	` G	raphics	Data Reduction	Actions
Limit Lines 1st 12 dbµV PK 2nd <none></none>	···· Offset Offset		dB Max. Level dB Min. Level	45,000 dBμV 5,000 dBμV
Additional Limit Lines for Graphic	Offset		dB	
Zna <none> ✓ Display titles of limit lines in graphic</none>	Unset		dB	

Figure 23: Settings of the Graphics tab

Limit Lines	Defines the limit lines which shall be displayed for each of the two detectors. These two Limit Lines are taken for Data Reduction.
	Limit Lines 1st 12 dbµV PK 2nd (none> Offset 0 dB Max. Level 45,000 dBµV Offset 0 dB Min. Level 5,000 dBµV 5,000 dBµV For each limit line optionally an offset may be applied (thus the copy of the limit line added to the appropriate EMI test will be corrected by the defined offset value).

	Min / Max Level: Here the maximum and minimum value for the Y-Axis of the graphic will be defined.
Additional Limit Lines for Graphic	Defines two additional limit lines which shall be displayed only for each of the two detectors. Additional Limit Lines for Graphic Ist Chone> Offset Offset Chone> Offset Offset For each limit line optionally an offset may be applied (thus the copy of the limit line added to the appropriate EMI test will be corrected by the defined offset value).
Display titles of limit lines in graphic	Displays the titles of the limit lines extended with the offset if different from 0. Display titles of limit lines in graphic

3.5 Settings in Data Reduction tab



Figure 24: Do Data Reduction unchecked grays out all settings



Figure 25: Do Data Reduction checked allows editing

Data reduction allows three different kinds of settings:

- Evaluation part 1: **Peak Search** In the first part of evaluation a peak search will be performed. This part helps to find the highest narrowband signals in the measured frequency range.
- Evaluation part 2: Acceptance Analysis
 The results from the peak search algorithms in part 1 may be reduced by the
 following functions: For the acceptance analysis you can (optionally) select for
 each detector a limit line (tab: Graphics, Figure 23). Each limit line may be
 optionally shifted by the defined Offset value (thus EMC32 will add the offset
 value to the copy of the original limit line in the current test.)
 The Additional Limit Lines for Graphic are only displayed in the result graphic
 but are not used for data reduction or evaluation purpose.
- Evaluation part 3: **Maxima Limitation** In the third evaluation part a maxima limitation will be performed. This part helps to reduce the found critical frequencies to a reasonable number for further evaluation.

3.6 Settings in Actions tab

Test Setup Subrange Graphics Data Reduction Actions 🌺 Program a Device Test start * ۰ Every frequency Remote Action Subrange 1 Ė١ 🔊 Wait Ξ 🚺 Enter 🚹 Notify user 🌔 Leave Ε Run Macro Subrange 2 ÷ 🧕 Check EuT ÷ Subrange 3 🚾 Track frequency ÷ Subrange 4 Rotect receivers Subrange 5 ÷ Switch Path Cubr

Action tab shows the same functionality as known from other templates.

Figure 26: Action tab in EMI Automotive template

	Gene	eral Setting	1	Report			
	🔽 Do not check Red	eiver Settings during Loa	ding of the	e Template			
Г	Device Mode						
	Scan Mode	C Sw	eep Mode	•	C Single Meas	surement	
١o	Name	Subrange		Receiver	Detectors	Bandwidth	
5	DAB L-Band	1.452 GHz - 1.492 GHz	!	ESR 7	Average	1 MHz	
6	TV 3 - Antenne 1	170 MHz - 230 MHz		ESR 7	Average	1 MHz	
7	TV4-5 - Antenne 1	470 MHz - 862 MHz		ESR 7	Average	1 MHz	
8	TV3 - Antenne 2	170 MHz - 230 MHz		ESR 7	Average	1 MHz	
9	TV4-5 - Antenne 2	470 MHz - 862 MHz		ESR 7	Average	1 MHz	
0	TV3 - Antenne 3	170 MHz - 230 MHz		ESR 7	Average	1 MHz	
1	TV4-5 - Antenne 3	470 MHz - 862 MHz		ESR 7	Average	1 MHz	
	GPS	1.574 GHz - 1.577 GHz	:	ESR 7	Average	9 kHz	
	Test Setup	Subrange	Grap	hics	Data Reduction	Actions	
E FI	requency			- Detectors			
	Start Frequency	1.574	GHz	🖂 Max	Peak MayPe	eak 💌	
	о. г	1,014	-		Indai d		
	Stop Frequency	1,577	GHz	V Ave	rage Averaj	ge 💌	
P	roperties			Detector	Mode		
	Subrange Name	GPS		🔽 Clea	rWrite		
	🔽 Enabled			🔲 Max	Hold		

3.7 Close the editor and save the template

Figure 27: Last Step is to save the ready for testing template

When all sub ranges are filled with correct parameters we can save the EMI Automotive Test Template by clicking the OK Button. In the Save File Dialog we can choose an appropriate name for the template, which is now ready for use.

4 Running an EMI Band Evaluation Test

As usual for EMC32 there are several ways to start a new test.



Figure 28: Several possibilities to start a new test directly or via the new test editor

The New Test Editor gives additional freedom to change parameters of the Test Template for one test (Figure 30).

Any setting regarding report setup or EUT Information file is no longer taken from the settings in the template but from the New Test Editor.

New Test - [EMI Radiated]	New Test - [EMI Radiated]
Test Definition Report	Test Definition Report
Test Control Parameter Test Name Test	EUT information File
Test Method EMI Automotive	BE #CAr_USV
Automotive Test Parameter EMI Sweep EMI Sweep EMI Single Measurement EMI Automotive	Report Setup
»))++ Template 2012_Automotive_DR_PK-AV	Report Setup EMI Automotive engine tests with DR Edit Report Information
OK Cancel	OK Cancel

Figure 29: Start a new test choosing the Test Mode: EMI Automotive and an appropriate Test Template in the New Test Editor



Figure 30: Settings in the New Test Editor overrides those from template

Ø	EN	1C32												
Fil	e	Test	Report	Table	Extras	Window	v ?							
		***			× (9		MG 5		- 2	- 🕅 🕯	k
0	ſ	'est Op	en					20					—	
EMC32		Recen	it Existing	g New								1		
Ξ		Path	: c:\temp\	EMC32\Te	mpTests	NEMI radia	ated						ОК	
lorer		/	V	Ø		\sim	Ø		● ►	Ì			Cancel 😽	
		EMS	radiated	EMS conducte	ed EN	11 radiated	EMI	ed S	Test unce	API Mad	10		<u>H</u> elp	
		(•			4	5							
		Azim	uth Chart											



To run the test we have to switch to Measurement mode.

4.1 Measurement Mode

The measurement mode is used for performing test runs and acquiring measurement data.

After selecting a test from Test Template, the template will be open in Analysis mode. When pressing the "Switch to measurement mode" or F4 button. It will leave the analysis mode and will switch to Measurement Mode.



Figure 32: Starting a New Test

Before we run the test only one empty graphics is shown. In measurement mode, the file explorer and Test component explorer, which are visible in analysis mode, will be hidden. Both explorers can be faded in when placing the mouse cursor on one of the explorers tear off buttons. When the cursor is removed the explorer will be faded out once again.



Figure 33: As long as the Explorer is unpinned the EMC32 Explorer OR the Test Components is visible during mouse pointer is resting on the dedicated tear-off button

4.1.1 Start a Test

The start of a test is a simple mouse click with the left mouse button on the start icon, Figure 34.



Figure 34: Video recorder like control bar

4.1.2 Screen elements:

In the upper graphics area all measured frequency bands are shown in the tree view style and can be shown easily by clicking on the appropriate tab. In the lower graphics area the currently measured band is shown.

Further mode there is Frequency Test control, which shows the current measured frequency as well as the Arbitrary Step Width.



Figure 35: During test run each subrange when executed gathers the data in a separate table and graphic



Figure 36: Each individual Band (Subrange) is represented by one graphics, visible after a click on the tab

s [<u>W</u> in	dow <u>?</u>		_			Win	dow ?				
5		A <u>r</u> range	►	Ħ	<u>H</u> orizontal	DA.		Arrange	•	\exists	Horizontal	
6		<u>T</u> op Region	►		<u>V</u> ertical	4		Top Region	•		Vertical	
(*)		Middle Region	►	в	<u>C</u> ascade)		Middle Region	•	7	Cascade	~
		Bottom Region	►		<u>F</u> loat	\sum		Bottom Region	►		Float	_
		Close All Graphics				NF		Close All Graphics		Π		
_	~	x-Axes logarithmic					~	x-Axes logarithmic				
	_	E <u>x</u> plorer				· · · · · · 7		Explorer				
L						C	- Y YI	ի ու կանենել են ուներուն	141			

Figure 37: Configuration of the graphics display, all shown (Horizontal, Vertical) or only one visible (Cascade), all other are in the background, selectable by tabs



Figure 38: The frequency control and the Test Process EMI Automotive are visible on the right side of the screen

4.2 Test Control Bar

The test control toolbar is located at the bottom of the main window. It contains buttons which look like the ones of a video player. Different functions can be performed with the help of these buttons e.g. test can be started or stopped etc. Functions of these buttons are mentioned below.



Figure 39: Test Control Toolbar before start



Figure 40: Test Control Toolbar during test run

Alternatively to clicking on one of the symbols in the toolbar the following functions can be controlled via the keyboard during a single measurement:

Button	Description
Stop	A running test is stopped by clicking on this button.
Start	The test will be started, by clicking on the Start button, at the start frequency defined in the frequency control. The measurement will be started and will gradually increase towards stop frequency; as soon as the stop frequency is reached the test will be stopped.
	The start and stop frequencies can be defined in the Test Template as well.
Pause	A running test can be paused by clicking on the Pause button.
	Note: This button will be used as Start button for a single measurement test. A continuous measurement will be started at the current frequency.
Frequency Step Forward	The function of this button is to increase the frequency step by step. The Step Size is defined in the Device Setting of the Test template.
	By clicking on this button the frequency will jump to the next frequency. e.g. if the Step size is 60kHz then the next frequency will be 120kHz and so on.
	After defining the frequency in the test template and after executing the test, the start frequency will jump to next frequency automatically as defined but in case to a start the test at frequency other than defined frequency then it starts the test from the frequency, which closer to the Step size frequency.
	The gradual increase or decrease of the frequency is dependent on the Step size. e.g.
	Defined start frequency in the Test Template is 30MHz.
	But need to measure at start frequency of 170MHz> the test will not start at 170MHz but it will start at 169.98MHz or if in case the start frequency is 190MHz then it will start at 190.02MHz.
	This function can be utilized only for the single measurement test.
Go to High Frequency	By clicking this button the frequency will jump to the Stop frequency, which is the highest most frequency defined in the Test Template e.g. If Stop frequency is : 2GHz then by pressing this button it will jump to stop/high frequency.
Frequency Step backward	The function of this button is to decrease the frequency step by step. The Step Size is defined in the Device Setting of the Test template. By clicking on this button the frequency will jump to the previous frequency.

Table 4-1. Detailed description of Control 100ba
--

Go to Lowest Frequency	By clicking this button the frequency will jump to the Start frequency, which is the lowest most frequency defined in the Test Template e.g. if Start Frequency equals 30MHz then by pressing this button it will jump to start/lowest frequency 30MHz.
Switch to Automatic Scan / Sweep	By clicking this button it will switch to automatic Scan / Sweep measurement. Switching to this mode the whole range of the frequency shall be scanned or swept as defined in the test template.
Switch to Single Measurement	By pressing this button the mode will be switched to the single measurement mode, where one measurement will be done for each single frequency.
0	Switching to the single measurement in only possible while the test is stopped.
Calculate Limit and Margin	By clicking this button, a dialog window will be opened. This dialog window provides all necessary options to calculate limit and margin values for a result table which will be available after the measurement.
	The option which are available in the dialog window are:
	1. Result type
	 Spectrum:this is the resultant spectrum produced after the test. Single Measurement results: the result of a single measurement. From this Test: This dialog will select the table from the current test.
	2. Evaluation Column
	 A detector trace column, from the resultant table (single or scan/sweep results, evaluation results), can be selected here.
	3. Limit Lines
	 From this Test: Use limit line column from the limit lines table of current measurement. Global: Limit lines defined from the Global Standards.
	4. Output File:
	\circ A name can be give to the output file which will be generated after

	 the calculation or limit and margin. The method is defined as followed A specific column, which shall be compared, can be selected from Resultant table. This shall be done in Evaluation column dialog Select the pre-defined limit lines table either from limit lines table used in the current test or from the Global limit lines. This shall be done in the Limit Lines dialog. Column (from the resultant table) will be compared and added to the pre-defined limits column in the limit line table. The margin to the limit line will be calculated and a new table will be created with margin result. The destination file (Output File) can be used again as an input file (select 'From this test' as the result type) if limit and margin values need be calculated for more than one detector trace.
Delete Measurement	If the measurement run is stopped the current measurement result can be deleted by clicking this button. All graphics and tables (active tables) are cleared.
Copy Current Trace	The measurement results trace(s) from a current sweep or scan test will be overwritten when repeating the same measurement. To save certain results you can use the function 'copy current trace' on the toolbar. This way the current result file will automatically be renamed to "Result Table (<time>)" or any name can be selected and will be added to the diagram.</time>

	Testing Process-EMI Auto ♀ □ ② 2012_Automotive_DR_PK-AV → Automotive Sequence	
	Subranges	
	Subrange AM FM1 FM2 DAB Band 3 DAB L-Band TV 3 - Antenne 1 TV4-5 - Antenne 2 TV4-5 - Antenne 2 TV3 - Antenne 3 TV4-5 - Antenne 3 GPS	Result Tables AM_Auto AM_Auto (11-20-29) AM_DB_D1 The resultant
	time in the file name.	
Exit Measurement Mode	By clicking this button the	e test will Exit the measurement mode.
Store a Single Measurement Result	By clicking this button the at the selected frequency where measurement sha Frequency Step Forward	e measurement will be saved/recorded 2. Another frequency can be selected, Il be performed, by clicking on Button .

4.3 Test Results

After the execution of the test, result tables will be generated for every Band (subrange) as defined in the Test Template.



Figure 41: After end of test all data are collected in result tables including tables with the outcome of data reduction per Band

Table 4-2: Description of the naming convention for tables

Table name	Description
<sub-range name="">_Auto</sub-range>	This table contains the measurement values
<sub-range name="">_DR_D1</sub-range>	This table contains the result of the Data Reduction acc. to limit line 1 and detector 1 (if data reduction is enabled)
<sub-range name="">_DR_D2</sub-range>	This table contains the result of the Data Reduction acc. to limit line 2 and detector 2 (if data reduction is enabled)
Result Table	Active table for the next measurement. After test stop this table is empty.

Table 4-3: Naming convention for graphics

Graphics name	Description
<sub-range name=""></sub-range>	For each sub-range one graphics is generated
<test name="" template=""></test>	This graphics is ready to take over the trace of the next measurement. It is only visible in measurement mode, in analysis mode it can be floating.

5 Creating Reports

We start with an empty Report setup in the report generator.



Figure 42: In the Test Component tab of the EMC32 Explorer we start the Report Generator with an empty Report

Generate Report - [EMI radiated\Test\Report	Setups\Report Setup]		د
General	≻н Q இу		
EMC32 Report			
Header			
#Test###Page# / #PageCount			
Eooter	Test		1/1
#Date###Version###Time#			
Available Components		EMC32 Report	
EUT Information			
F Hardware Setup			
E Test Template			
W Graphics			
TNew Page (Portrait)			
New Page (Landscape)			
Text			
Mage / Photo			
Protocol			
🖓 🛪 🍕 😘			
Selected Components			

Figure 43: The empty Report Setup

Generate Report - [EMI radiated\T	Generate Report - [EMI radiated\Test\Report Setups	Repo
General Title EMC32 Report Header #Test# #Page# / #PageCount Footer #Date# #Version# #Time# Available Components Available Components EUT Information EUT Information EUT Information EUT Monitoring Graphics New Page (Portrait) New Page (Landscape) Table Text Manage / Photo Protocol Sel Components EUT Information EUT Information	General Iitle EMC32 Report Header #T est# #Page# / #PageCount Footer #D ate# #Version# #Time# Available Components Put Information EUT Information EUT Information EUT Information Graphics New Page (Portrait) New Page (Landscape) T able T est Image / Photo Protocol Selected Components For Information EUT	

Figure 44: The left side allows to select components out of the available components and to edit their properties

Template Options
⊂ EUT Information
C From the system folder
<u>D</u> K

Figure 45: Properties of EUT information

Selected <u>Components</u> Information EUT Information Test Template Caphing Table Update Edit Delete	2			
Graphics From the Test			Selected Graphics	×
Test	•		2012_Automotive_DR_PK-AV	
Graphics of this test: 2012_Automotive_DR_PK-AV AM FM1 FM2 DAB Band 3 DAB L-Band Add Graphic		R R R	FM1 FM2 DAB Band 3 DAB L-Band TV 3 - Antenne 1 TV4-5 - Antenne 1 TV3 - Antenne 2 TV4-5 - Antenne 2 TV4-5 - Antenne 3 TV4-5 - Antenne 3 GPS	
– Graphics Display				
Graphics Arrangement				
2 rows x 1 column	•			
 Shrink to fit onto page Show Graphics Name Show Graphics Title Add Information for every graphics 	phic			
0	<		<u>C</u> ancel	

Figure 46: The properties allow selecting single graphics as well as all graphics by click on upper button



Figure 47: Select a table

C:\temp\EMC32\TempTests\EMI radiated	Test\FM1_Auto.Result	C:\temp\EMC32\TempTests\EMI radiated\	Test\FM1_Auto.Result
Select Columns	Range of displayed rows: Image: All rows Selected ranges: Beginning rows Ending rows	Select Columns	Range of displayed rows: C All rows If Selected ranges: Beginning rows Ito Ending rows
Column width:		Column width:	
<u>D</u> K	Cancel	<u>D</u> K	Cancel

Figure 48: Properties of tables

Protocol	
	Ş
Selected <u>C</u> omponents	4
🔞 Information	~~
💇 EUT Information	
📑 Test Template	
🚧 Graphics	
📄 Table	

Figure 49: One mouse click on refresh generates a preview of the report setup



Figure 50: Preview of the test report



Figure 51: Publishing the report

6 Literature

7 Additional Information

7.1 Short history of EMC32-K51

EMC32-K51 started as an EMC32-EB option. It expands the software with the GMW3091/GMW3097 Band Evaluation function that allows to do an evaluation on EMI component test measurement tables and includes the results in the report of EMI measurement data as described in the standard GMW3097; Feb. 2004. With EMC32 Version 9.00 EMC32-K51 emerged as a bundle of EMI tests defined in a template editor which is well adapted for high degrees of freedom in combining the editors for hardware setups and EMI test templates in one test sequencer. So it is possible to do sub ranges with overlapping frequency ranges.

Such EMI tests are requested by several standards (e.g. Ford ES-XW7T-1A278-AC, GMW 3091, GMW 3097, and German Car Manufacturers EMC Standard: EMC Requirements (OEM harmonized), Edition V1.01: 2009-04-07). The test described in EN55025:2008 Ed.3 / CISPR 25:2008 Ed. 3

Both EMI Automotive template editors (radiated and conducted) implement devices the same way. Instead of referencing a Hardware Setup the user has to define device settings with the tab Test Setup. Existing EMI Hardware Setups cannot be referenced in the editor, they have to be described for each Subrange (Band, Figure 2) separately (tab: Test Setup, Figure 10, Figure 11).

This application note describes the usage of the new EMI Automotive test template based Band Evaluation.

7.2 Switching to Measurement Mode

Before executing a test the mode shall be switched from evaluation mode to measurement mode. This can be done in either of the ways:

1 Switched to Measurement Mode Automatically on execution of the Test. The mode will be switched to measurement mode as soon as the test is selected, from the Test Template, for execution. This can be done if the option "Do not Activate Measurement Mode on New Test" is not selected in the "Option: File/Test" from the menu (Error! Reference source not found.).

Extra	as Window ?	
X	Device List F9	
1	Self Check	🔟 🕦 🥵 ' 🥵 '
۹ 📰	Unit Converter F12	
	Options •	General
	Wizards	File Location
¢ <u>A</u> ⊘	Switch Amplifiers	File/Test
	GTEM/S-Line Correction Factors	Application Cons

Figure 52: How to change start conditions

ſ	Options: File/Test	×
	File Test Regions	
	 Allow editing of measurement result tables Do not activate the Measurement Mode on New Tests Ask for Report Information on Creating a New Test 	
	Finish the Measurement (F4)	

Figure 53: If "Do not activate the Measurement Mode on New tests" is unchecked the tool Bar allows to leave Measurement Mode

2 Switched to Measurement Mode Manually on execution of the Test. The test will be started in the analysis mode and will not be in Measurement mode. This can be done if the option "Do not Activate Measurement Mode on New Test" is selected in the "Option: File/Test" from the menu (Error! eference source not found)

Options: File	e/Test			×	
	File	Test	Test Regions		
, I Allo Do V Ask	w editing of measurem not activate the Meas for Report Information	ent result tables urement Mode on New Tests non Creating a New Test			
) 🔍 · 🧕	- 🕅			
Switch	n to Measurement M	lode (F4)			

Figure 54: If "Do not activate the Measurement Mode on New tests" is checked the tool Bar allows to enter Measurement Mode

S

8 Ordering Information

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